



ASSEMBLY INSTRUCTION

speakON STX Series | Lockable Loudspeaker Connector 4 pole Cable Connector with metal housing

IMPORTANT SAFETY INSTRUCTION

Electrical Rating acc. UL & CSA:

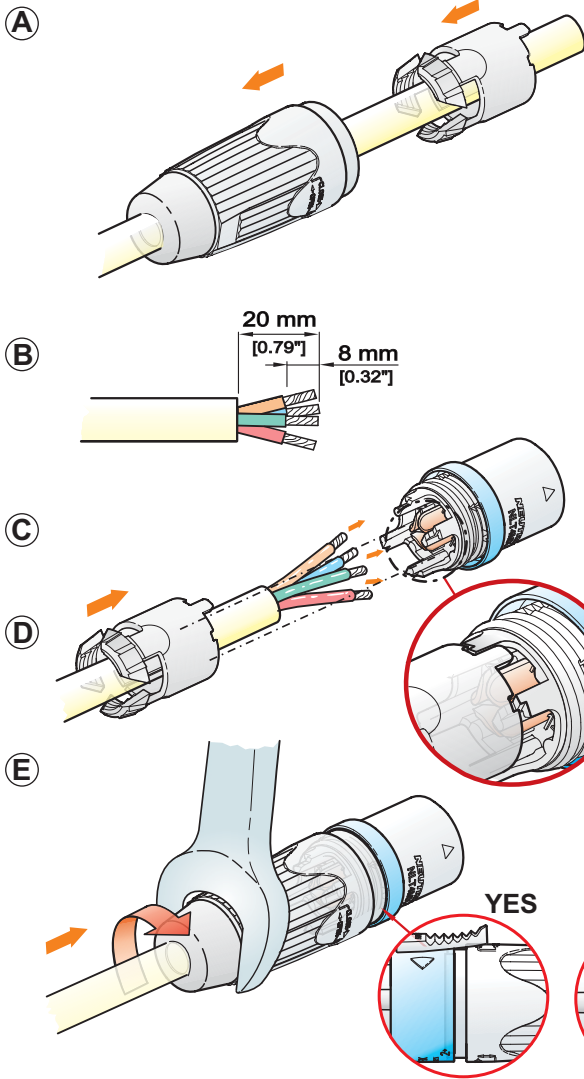
USR: 40A/250V, CNR: 25A/250V

Attention:

speakON is not to be used as an AC mains or power supply connector!

“CAUTION: NOT FOR INTERRUPTING CURRENT”

“ATTENTION: NE PAS UTILISER POUR COUPER LE COURANT”



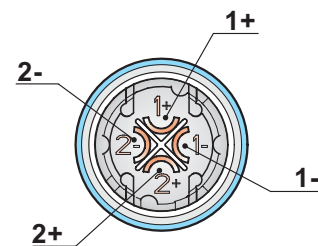
Assembly of the Cable Connector

- Ⓐ Place bushing and chuck over the cable.
- Ⓑ Prepare cable as shown.
- Ⓒ Solder the wire ends to contacts of insert.
- Ⓓ Slide the chuck up the cable and align with the housing.
- Ⓔ Slide the bushing up the cable and tighten it (flat wrench SW 22mm).

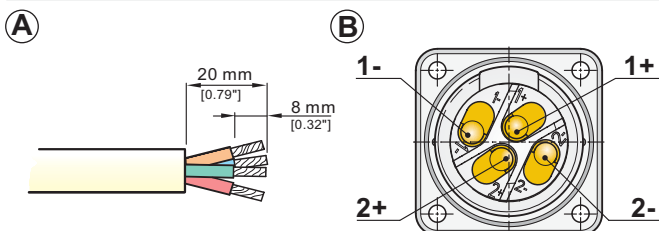
Important: Align the chuck by positioning the nose into the smaller recess.

Important: Bushing must be screwed onto housing minimum 3 turns thus there is no gap between housing and bushing.

Wiring:



Wiring of the Receptacle and the Female Cable Connector:



- Ⓐ Prepare cable as shown.
- Ⓑ Insert the wires into the terminals and solder it.

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